



Safety Data Sheet according to Regulation (EC) No. 1907/2006 (REACH) as amended
Material Name: Poco Graphite Synthetic Graphite - EDM Grade SDS ID: 0132 (EU)

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Material Name

Poco Graphite Synthetic Graphite - EDM Grade

Product Description

This SDS covers the following EDM Grades: EDM-AF5, EDM-4, EDM-3, EDM-2, EDM-1, EDM-200, EDM-180, EDM-150, EDM-100, EDM-160.

Substance name: Graphite
CAS Number: 7782-42-5
EC Number: 231-955-3
Substance Registration Number(s): 01-2119486977-12-0051

Registration status

If this product is subject to REACH, then Registration numbers will be found in Section 3 and further information in Section 15.

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses

EDM Machining

Uses advised against

None known.

1.3 Details of the supplier of the safety data sheet

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1.4 Emergency telephone number

+1-703-527-3887 (24 hours) – CHEMTREC – International



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SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008 [CLP]

None needed according to classification criteria.

2.2 Label elements

Labeling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard symbols

None needed according to classification criteria.

Signal word

None needed according to classification criteria

Hazard statements

None needed according to classification criteria.

Precautionary statements

Prevention

None needed according to classification criteria.

Response

None needed according to classification criteria.

Storage

None needed according to classification criteria.

Disposal

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

2.3 Other hazards

When processed by milling, grinding, sawing, burning or other similar processes the generated dust, fines, fume or mist may pose a hazard through inhalation, ingestion or by eye or skin contact. May form combustible dust concentrations in air (during handling or processing).

SECTION 3: Composition / information on ingredients

3.1 SUBSTANCES

CAS EC No Registration No	Component Name Synonyms	1272/2008 (CLP)	Percent
7782-42-5 231-955-3 01-2119486977-12- 0051	Graphite	--	>99

3.2 MIXTURE: Not applicable.

SECTION 4: First aid measures

4.1 Description of first aid measures

Inhalation

If adverse effects occur, remove to uncontaminated area. Give artificial respiration if not breathing. Get immediate medical attention.

Skin



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Wash skin with soap and water for at least 15 minutes while removing contaminated clothing and shoes. Get medical attention, if needed. Thoroughly clean and dry contaminated clothing and shoes before reuse.

Eyes

Flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Then get immediate medical attention.

Ingestion

If swallowed, get medical attention.

4.2 Most Important Symptoms/Effects

Acute

No information on significant adverse effects.

Delayed

No information on significant adverse effects.

4.3 Indication of Immediate Medical Attention and Special Treatment

Treat symptomatically and supportively.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media

Use extinguishing agents appropriate for surrounding fire.

Unsuitable Extinguishing Media

None known.

5.2 Special hazards arising from the substance or mixture

Negligible fire hazard.

Combustion

oxides of carbon

5.3 Advice for firefighters

Negligible fire hazard.

Fire Fighting Measures

Move container from fire area if it can be done without risk. Cool containers with water from unmanned hose holder or monitor nozzles until well after fire is out. Use extinguishing agents appropriate for surrounding fire. Avoid inhalation of material or combustion by-products. Dike for later disposal.

Protective Equipment and Precautions for Firefighters

Wear full protective fire fighting gear including self contained breathing apparatus (SCBA) for protection against possible exposure.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Wear personal protective clothing and equipment. Minimize dust generation and accumulation. Keep unnecessary people away, isolate hazard area and deny entry. Provide adequate ventilation. Dust deposits should not be allowed to accumulate on surfaces, as these may form an explosive mixture if they are released into the atmosphere in sufficient concentration. Avoid the creation of dust when handling and avoid all possible sources of ignition (spark or flame). Non-sparking tools should be used when working with dust. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

6.2 Environmental precautions

Avoid release to the environment.

6.3 Methods and Materials for Containment and Cleaning Up

Keep unnecessary people away, isolate hazard area and deny entry. If sweeping of a contaminated area is necessary, use a dust suppressant agent. Collect spill using a vacuum cleaner with a HEPA filter or wet and



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scoop up dry spills. Avoid sweeping spilled dry material. Eliminate ignition sources including sources of electrical, static or frictional sparks. Keep out of water supplies and sewers. Prevent entry into waterways, sewers, basements, or confined areas. Avoid accumulation of airborne dusts. Small spills: Move containers away from spill to a safe area. Vacuum or sweep up material and place in a designated, labeled waste container. Large spills: If emergency personnel are unavailable vacuum or carefully scoop up spilled materials and place in an appropriate container for disposal. Avoid creating dusty conditions and prevent wind dispersal.

6.4 Reference to other sections

Safe handling: see section 7. Personal protection equipment (PPE): see section 8. Disposal: see section 13.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Avoid breathing dust. Wash hands thoroughly after handling. Avoid contact with eyes, skin and clothing.

7.2 Conditions for safe storage, including any incompatibilities

None needed according to classification criteria.

Store and handle in accordance with all current regulations and standards. Store in a well-ventilated area. Keep container tightly closed. Keep separated from incompatible substances. Maintain graphite blocks in stable position. Any machine generated dust should be maintained in closed container. Maintain blocks as shipped, no specific handling or storage identified. Dust or powder from machining process should be kept in closed container.

Incompatible Materials

oxidizing materials

7.3 Specific end use(s)

EDM Machining

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Component Exposure Limits

Graphite	7782-42-5
ACGIH:	2 mg/m3 TWA (all forms except graphite fibers) respirable particulate matter
Austria	5 mg/m3 TWA [TMW] alveolar dust with <1% quartz, respirable fraction
	10 mg/m3 STEL [KZGW] alveolar dust with <1% Quartz, respirable fraction 2 X 60 min
Belgium	2 mg/m3 TWA (except fibers) alveolar fraction
Bulgaria	5 mg/m3 TWA inhalable fraction
Croatia	4 mg/m3 TWA [GVI] respirable dust ; 10 mg/m3 TWA [GVI] total dust, inhalable particles
Czech Republic	2 mg/m3 TWA as respirable fraction, <=5% Silica, Cristobalite, Tridymite and .gamma.- Aluminium oxide dust



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Estonia	5 mg/m3 TWA total dust
Finland	2 mg/m3 TWA
France	2 mg/m3 TWA [VME] alveolar fraction
Germany (TRGS)	1.25 mg/m3 TWA AGW respirable fraction exposure factor 2 ; 10 mg/m3 TWA AGW inhalable fraction exposure factor 2
Germany (DFG)	0.3 mg/m3 TWA MAK (multiplied by the material density) respirable fraction ; 4 mg/m3 TWA MAK inhalable fraction
	2.4 mg/m3 Peak
Greece	10 mg/m3 TWA inhalable fraction ; 5 mg/m3 TWA respirable fraction
Hungary	5 mg/m3 TWA [AK] respirable
Ireland	2 mg/m3 TWA all forms except fibres; respirable fraction
	6 mg/m3 STEL (calculated) all forms except fibres; respirable fraction
Italy:	2 mg/m3 TWA (all forms except Graphite fibers) respirable fraction
Latvia	2 mg/m3 TWA
Lithuania	5 mg/m3 TWA [IPRD] dust
Poland	6 mg/m3 TWA [NDS] (synthetic) inhalable fraction
Portugal	2 mg/m3 TWA [VLE-MP] (all forms except Graphite fibers) respirable fraction
Romania	2 mg/m3 TWA (Quartz <=5%) dust, respirable fraction
Spain	2 mg/m3 TWA [VLA-ED] (see UNE EN 481:1995 on workplace atmospheres ;definition of fractions by particle size for aerosol measurement) dust; respirable fraction
United Kingdom	10 mg/m3 TWA inhalable dust ; 4 mg/m3 TWA respirable dust
	30 mg/m3 STEL (calculated) inhalable dust ; 12 mg/m3 STEL (calculated) respirable dust

Component Biological Exposure Limits

Graphite	7782-42-5
Germany (DFG)	2.4 mg/m3 Peak

Derived No Effect Levels (DNELs)

No DNELs available.

Predicted No Effect Concentrations (PNECs)



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No PNECs available.

8.2 Exposure Controls

Engineering controls

Provide local exhaust ventilation system. Ensure that dust-handling systems (such as exhaust ducts, dust collectors, vessels, and processing equipment) are designed in a manner to prevent the escape of dust into the work area (i.e., there is no leakage from the equipment). Ensure compliance with applicable exposure limits.

Eye/face protection

Wear safety glasses (EN 166).

Skin Protection

Wear appropriate chemical resistant clothing (EN ISO 6529).

Respiratory Protection

SCBA with full face piece should be available in case of emergency (EN 137).

Glove Recommendations

Wear appropriate chemical resistant gloves (EN 374).

Environmental exposure controls

Avoid release to the environment.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance	gray to black solid	Physical State	solid
Odor	odorless	Color	gray to black
Odor Threshold	Not available	pH	Not available
Melting Point	Not available	Boiling Point	Not available
Boiling Point Range	Not available	Freezing point	Not available
Evaporation Rate	Not available	Flammability (solid, gas)	Not flammable
Autoignition Temperature	Not available	Flash Point	(Not flammable)
Lower Explosive Limit	Not available	Decomposition temperature	Not available
Upper Explosive Limit	Not available	Vapor Pressure	Not available
Vapor Density (air=1)	Not available	Specific Gravity (water=1)	Not available
Water Solubility	(Insoluble)	Partition coefficient: n-octanol/water	Not available
Viscosity	Not available	Kinematic viscosity	Not available
Solubility (Other)	Not available	Density	1.4 - 2 g/cc
Physical Form	solid block	Sublimation	3650 °C
Molecular Formula	C	Molecular Weight	12.01



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Oxidising properties Not available **Explosive properties** Not available

9.2 Other information

No additional information available for the product.

SECTION 10: Stability and reactivity

10.1 Reactivity

No reactivity hazard is expected.

10.2 Chemical stability

Stable at normal temperatures and pressure.

10.3 Possibility of hazardous reactions

Will not polymerize.

10.4 Conditions to avoid

Avoid accumulation of airborne dusts. Avoid contact with incompatible materials.

10.5 Incompatible materials

oxidizing materials

10.6 Hazardous decomposition products

Thermal decomposition products

oxides of carbon

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Component Analysis - LD50/LC50

The components of this material have been reviewed in various sources and the following selected endpoints are published:

Graphite (7782-42-5)

Inhalation LC50 Rat >2000 mg/m³ 4 h (no deaths occurred)

Product Toxicity Data

Acute Toxicity Estimate

No data available.

Irritation/Corrosivity Data

No data available.

Respiratory Sensitization

No data available.

Dermal Sensitization

No data available.

Germ Cell Mutagenicity

No data available.

Tumorigenic Data

No data available.

Component Carcinogenicity

Graphite	7782-42-5
DFG:	Category 4 (no significant contribution to human cancer ;except ultrafine particles ;inhalable fraction)

Toxicity for reproduction

No data available.



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Specific Target Organ Toxicity - Single Exposure

No target organs identified.

Specific Target Organ Toxicity - Repeated Exposure

No target organs identified.

Aspiration hazard

No data available.

Additional Data

No data available.

SECTION 12: Ecological information

12.1 Toxicity

Component Analysis - Aquatic Toxicity

Graphite	7782-42-5
Fish:	LC50 96 h Danio rerio >100 mg/L [semi-static]

12.2 Persistence and degradability

No data available.

12.3 Bioaccumulative potential

No data available.

12.4 Mobility in soil

No data available.

Biodegradation

No data available.

12.5 Results of PBT and vPvB assessment

No components of this material are listed.

12.6 Other adverse effects

No data available.

Other Ecological Information

No data available.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Waste disposal according to directive 2008/98/EC, covering waste and dangerous waste.

Waste codes/waste designations according to LoW. EWC-code: 16 03 04.

Since emptied containers retain material residue, follow safe handling/label warnings even after container is emptied.

Release to the environment or sewage system is prohibited.

Dispose of contents/container in accordance with local/regional/national/international regulations.

SECTION 14: Transport information

		ADR	RID	ICAO	IATA	ADN	IMDG
14.1	UN Number	Not regulated	Not regulated	Not regulated	Not regulated	Not regulated	Not regulated



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14.2	UN Proper Shipping Name	--	--	--	--	--	--
14.3	Transport Hazard Class(es)	--	--	--	--	--	--
14.4	Packing Group	--	--	--	--	--	--
14.5	Environmental Hazards	--	--	--	--	--	--
14.6	Special Precautions For User	--	--	--	--	--	--
14.7	Transport in Bulk According to Annex II of MARPOL and the IBC Code	--	--	--	--	--	--
14.8	Further information	--	--	--	--	--	--

International Bulk Chemical Code

This material does not contain any chemicals required by the IBC Code to be identified as dangerous chemicals in bulk.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture
REACH Candidate List of Substances of Very High Concern (SVHC) for Authorization (Article 59(1)) - Reg. (EU) No. 1907/2006

No components of this material are listed.

EU - REACH (1907/2006) - Annex XVII Restrictions of Certain Dangerous Substances, Mixtures and Articles

No components of this material are listed.

EU - Substances Depleting the Ozone layer (1005/2009)

No components of this material are listed.

EU - Persistent Organic Pollutants (850/2004)

No components of this material are listed.

EU - Export and Import Restrictions (689/2008) - Chemicals and Articles Subject to Export Ban

No components of this material are listed.

EU - Seveso III Directive (2012/18/EU) - Qualifying Quantities of Dangerous Substances

No components of this material are listed.

EU - Plant Protection Products (1107/2009/EC)

No components of this material are listed.

EU - Biocides (528/2012/EU)

No components of this material are listed.

EU - Water Framework Directive (2000/60/EC)

No components of this material are listed.

EU - Limitation of Emissions of Volatile Organic Compounds Due to the Use of Organic Solvents in Certain Activities and Installations (1999/13/EC)

No components of this material are listed.

EU - Detergent Regulation (648/2004/EC)



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No components of this material are listed.

Germany Regulations

Germany Water Classification - Product

non-hazardous to water (nwg)

Germany Water Classification - Component

Graphite (7782-42-5)

Reg. no 801 , non-hazardous to water

Denmark Regulations

No components of this material are listed.

Component Analysis - Inventory

Graphite (7782-42-5)

US	CA	AU	CN	EU	JP - ENCS	JP - ISHL	KR KECI - Annex 1	KR KECI - Annex 2
Yes	DSL	Yes	Yes	EIN	No	No	Yes	No

KR - REACH CCA	MX	NZ	PH	TH-TECI	TW, CN	VN (Draft)
No	Yes	Yes	Yes	Yes	Yes	Yes

15.2 Chemical Safety Assessment

A Chemical Safety Assessment for this substance is available upon request.

SECTION 16: Other information

16.1 Indication of changes

14/12/2021 - Update to Section(s) 3, 11, 12.

Preparation Date

06/03/2016

Revision date

14/12/2021

16.2 Key / Legend

ACGIH - American Conference of Governmental Industrial Hygienists; ADR - European Road Transport; AU - Australia; BOD - Biochemical Oxygen Demand; C - Celsius; CA - Canada; CA/MA/MN/NJ/PA - California/Massachusetts/Minnesota/New Jersey/Pennsylvania*; CAS - Chemical Abstracts Service; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CFR - Code of Federal Regulations (US); CLP - Classification, Labelling, and Packaging; CN - China; CPR - Controlled Products Regulations; DFG - Deutsche Forschungsgemeinschaft; DOT - Department of Transportation; DSD - Dangerous Substance Directive; DSL - Domestic Substances List; EC – European Commission; EEC - European Economic Community; EIN - European Inventory of (Existing Commercial Chemical Substances); EINECS - European Inventory of Existing Commercial Chemical Substances; ENCS - Japan Existing and New Chemical Substance Inventory; EPA - Environmental Protection Agency; EU - European Union; F - Fahrenheit; F - Background (for Venezuela Biological Exposure Indices); IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; ICAO - International Civil Aviation Organization; IDL - Ingredient Disclosure List; IDLH - Immediately Dangerous to Life and Health; IMDG - International Maritime Dangerous Goods; ISHL - Japan Industrial Safety and Health Law; IUCLID - International Uniform Chemical Information Database; JP - Japan; Kow - Octanol/water partition coefficient; KR KECI Annex 1 - Korea Existing Chemicals Inventory (KECI) / Korea Existing Chemicals List (KECL); KR KECI Annex 2 - Korea Existing Chemicals Inventory (KECI) / Korea Existing Chemicals List (KECL) , KR - Korea; LD50/LC50 - Lethal Dose/ Lethal Concentration; KR REACH CCA - Korea



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Registration and Evaluation of Chemical Substances Chemical Control Act; LEL - Lower Explosive Limit; LLV - Level Limit Value; LOLI - List Of Lists™ - ChemADVISOR's Regulatory Database; MAK - Maximum Concentration Value in the Workplace; MEL - Maximum Exposure Limits; MX - Mexico; Ne - Non-specific; NFPA - National Fire Protection Agency; NIOSH - National Institute for Occupational Safety and Health; NJTSR - New Jersey Trade Secret Registry; Nq - Non-quantitative; NSL - Non-Domestic Substance List (Canada); NTP - National Toxicology Program; NZ - New Zealand; OSHA - Occupational Safety and Health Administration; PEL - Permissible Exposure Limit; PH - Philippines; RCRA - Resource Conservation and Recovery Act; REACH - Registration, Evaluation, Authorisation, and restriction of Chemicals; RID - European Rail Transport; SARA - Superfund Amendments and Reauthorization Act; Sc - Semi-quantitative; STEL - Short-term Exposure Limit; TCCA - Korea Toxic Chemicals Control Act; TDG - Transportation of Dangerous Goods; TH-TECI - Thailand - FDA Existing Chemicals Inventory (TECI); TLV - Threshold Limit Value; TSCA - Toxic Substances Control Act; TW - Taiwan; TWA - Time Weighted Average; UEL - Upper Explosive Limit; UN/NA - United Nations /North American; US - United States; VLE - Exposure Limit Value (Mexico); VN (Draft) - Vietnam (Draft); WHMIS - Workplace Hazardous Materials Information System (Canada)

16.3 Key literature references and sources for data

Available upon request.

16.4 Methods Used for Classification of Mixture According to Regulation (EC) No 1272/2008

Available upon request.

16.5 Relevant H- and EUH-phrases (Number and full text) and Notes

None needed according to classification criteria

16.6 Training advice

Read the Safety Data Sheet before handling product.

16.7 Further Information

Disclaimer:

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